

Recochem Inc.

Part Number: 16413 Version No: 1.4

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name: Diggers Calcium, Lime and Rust Remover

Synonyms:

Not Available

Proper shipping name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains sulfamic acid) Other means of identification: Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:

Acidic liquid detergent

Details of the supplier of the safety data sheet

etails of the supplier of the	e safety data sheet	Emergency telephone number
Registered company name Recochem Inc.		Association / Organisation
Address	1809 Lytton Road QLD 4178 Australia	Emergency telephone numbers
Telephone	+61 7 3308 5200	Other emergency telephone numbers
Fax	+61 7 3308 5201	
Website	www.recochem.com.au	
Email	recoaust@recochem.com	

Classification of the substance or mixture

Poisons Schedule	5
Classification ^[1]	Skin Corrosion/Irritation Category 1C, Serious Eye Damage/Eye Irritation Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)



Signal word: Danger

Hazard statement(s)

H314: Causes severe skin burns and eye damage.

Precautionary statement(s) Prevention

P260: Do not breathe mist/vapours/sprav.

P264: Wash all exposed external body areas thoroughly after handling.

P280: Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a POISON CENTER/doctor/physician/first aider.

P363: Wash contaminated clothing before reuse.

P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405: Store locked up.

Precautionary statement(s) Disposal

P501: Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Chemwatch Hazard Alert Code: 4

Poisons Information Australia: 13 11 26 New Zealand: 0800 764 766 Issue Date: 21/07/2022 Print Date: 21/07/2022 L.GHS.AUS.EN Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
5329-14-6	<5	sulfamic acid
79-14-1	<5	glycolic acid
Not Available	Balance	non-hazardous ingredients

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

If skin or hair contact occurs:

- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

Inhalation

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.
- Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.
- Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
- As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
- Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.

This must definitely be left to a doctor or person authorised by him/her.

(ICSC13719)

Ingestion

- For advice, contact a Poisons Information Centre or a doctor at once
- Urgent hospital treatment is likely to be needed.
- If swallowed do **NOT** induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- For acute or short term repeated exposures to strong acids:
- Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.
- INGESTION:
- Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.
 Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- Charcoal has no place in acid management.
- Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping
- Deep second-degree burns may benefit from topical silver sulfadiazine

EYE:

- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjuctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT** use neutralising agents or any other additives. Several litres of saline are required.
- Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

SECTION 5 Firefighting measures

Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider: – foam.

- 10am.
- dry chemical powder.carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

None known.

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area
- $\ensuremath{\text{DO NOT}}$ approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

- Non combustible.
- Not considered to be a significant fire risk.
- Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- May emit corrosive, poisonous fumes. May emit acrid smoke.
- carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

HAZCHEM

2X

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up Minor Spills

winor Spills

- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

Major Spills

Chemical Class:acidic compounds, organic

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
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LAND SPILL - SMALL

wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT
cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT
wood fiber - particulate	3	shovel	shovel	R, W, P, DGC

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
polypropylene - particulate	2	blower	skiploader	W, SS, DGC
sorbent clay - particulate	2	blower	skiploader	R, I, P
cross-linked polymer - pillow	3	throw	skiploader	R, DGC, RT

polypropylene - mat	3	throw	skiploader	W, SS, DGC
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
- Avoid smoking, naked lights or ignition sources
- Avoid contact with incompatible materials.
- When handling, **DO NOT** eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Other information

Store in original containers.

- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- DO NOT use aluminium or galvanised containers
- Check regularly for spills and leaks
- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):
- Removable head packaging;
- Cans with friction closures and
- low pressure tubes and cartridges

may be used.

Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

- Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air.
- Avoid strong bases.
- Segregate from alkalies, oxidising agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health		
	outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations		
	that are expected to protect worker health.		

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
sulfamic acid	С	> 0.1 to ≤ milligrams per cubic meter of air (mg/m³)
glycolic acid	C	> 0.1 to ≤ milligrams per cubic meter of air (mg/m³)
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

MATERIAL DATA

Sensory irritatis are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower and of the range	Lippor and of the range
Lower end of the range	Opper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.
- Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.
- Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
- Alternatively a gas mask may replace splash goggles and face shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on

use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Elbow length PVC gloves

- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Body protection

See Other protection below

- Other protection
 - Overalls.
 - PVC Apron.

- PVC protective suit may be required if exposure severe.

- Eyewash unit.

- Ensure there is ready access to a safety shower.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance

:

Pale yellow clear liquid

Physical state	Liquid	Relative density (Water = 1)	1.20 - 1.30
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	0 - 1	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

 Reactivity:

 See section 7

 Chemical stability :

 - Contact with alkaline material liberates heat

 Possibility of hazardous reactions :

 See section 7

 Conditions to avoid :

 See section 7

 Incompatible materials :

 See section 7

 Hazardous decomposition products :

 See section 5

SECTION 11 Toxicological information

Information on toxicological effects Inhaled

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Acidic corrosives produce respiratory tract irritation with coughing, choking and mucous membrane damage. Symptoms of exposure may include dizziness, headache, nausea and weakness. In more severe exposures, pulmonary oedema may be evident either immediately or after a latent period of 5-72 hours. Symptoms of pulmonary oedema include a tightness in the chest, dyspnoea, frothy sputum and cyanosis. Examination may reveal hypotension, a weak and rapid pulse and moist rates. Death, due to anoxia, may occur several hours after onset of the pulmonary oedema.

Not normally a hazard due to non-volatile nature of product

The material has **NOT** been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should be taken nevertheless to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapours, fumes and aerosols.

Ingestion

Ingestion of acidic corrosives may produce circumoral burns with a distinct discolouration of the mucous membranes of the mouth, throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Oedema of the epiglottis may produce respiratory distress and possibly, asphyxia. Nausea, vomiting, diarrhoea and a pronounced thirst may occur. More severe exposures may produce a vomitus containing fresh or dark blood and large shreds of mucosa. Shock, with marked hypotension, weak and rapid pulse, shallow respiration and clammy skin may be symptomatic of the exposure. Circulatory collapse may, if left untreated, result in renal failure. Severe cases may show gastric and oesophageal perforation with peritonitis, fever and abdominal rigidity. Stricture of the oesophageal, gastric and pyloric sphincter may occur as within several weeks or may be delayed for years. Death may be rapid and often results from asphyxia, circulatory collapse or aspiration of even minute amounts. Delayed deaths may be due to peritonitis, severe nephritis or pneumonia. Coma and convulsions may be terminal.

The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Skin Contact

Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

Direct eye contact with acid corrosives may produce pain, lachrymation, photophobia and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possible irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply vascularised and opaque resulting in blindness.

When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.

Irritation of the eyes may produce a heavy secretion of tears (lachrymation).

Chronic

Repeated or prolonged exposure to acids may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis. The impact of inhaled acidic agents on the respiratory tract depends upon a number of interrelated factors. These include physicochemical characteristics, e.g., gas versus aerosol; particle size (small particles can penetrate deeper into the lung); water solubility (more soluble agents are more likely to be removed in the nose and mouth). Given the general lack of information on the particle size of aerosols involved in occupational exposures to acids, it is difficult to identify their principal deposition site within the respiratory tract. Acid mists containing particles with a diameter of up to a few micrometers will be deposited in both the upper and lower airways. They are irritating to mucous epithelia, they cause dental erosion, and they produce acute effects in the lungs (symptoms and changes in pulmonary function). Asthmatics appear to be at particular risk for pulmonary effects.

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Diggers Calcium, Lime and Rust Remover	TOXICITY Not Available	IRRITATION Not Available		
	TOXICITY		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]		Eye (rabbit): 20 mg - moderate	
	Oral (Rat) LD50; >2000 mg/kg ^[2]		Eye (rabbit): 250 ug/24 h - SEVERE	
sulfamic acid			Eye: adverse effect observed (irritating) ^[1]	
			Skin (human): 4 %/5 days (I)- mild	
			Skin (rabbit): 500 mg/24 h-SEVERE	
			Skin: adverse effect observed (irritating) $^{\left[1 ight]}$	
	TOMOTTY			
	TOXICITY		IRRITATION	
glycolic acid	Inhalation(Rat)	LC50; 3.6 mg/l4h ^[1]	Eye: adverse effect observed (irreversible damage)	
	Oral (Rat) LD50	0; 2040 mg/kg ^[1]	Skin: adverse effect observed (corrosive) ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

SULFAMIC ACID

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.

GLYCOLIC ACID

No significant acute toxicological data identified in literature search.

for simple alpha-hydroxy carboxylic acids and their salts:

The US Food and Drug Administration (FDA) received a total of 114 adverse dermatologic experience reports for alpha-hydroxy acids (AHA)-containing skin care products between 1992 and February 2004, with the maximum number in 1994. The reported adverse experiences included burning (45), dermatitis or rash (35), swelling (29), pigmentary changes (15), blisters or welts (14), skin peeling (13), itching (12), irritation or tenderness (8), chemical burns (6), and increased sunburn (3). The frequency of such reports for skin exfoliating products that contain AHAs has been considerably lower in subsequent years. The more serious adverse reactions appear to occur most often with products that cause the greatest degree of exfoliation, such as "skin peelers."

Various studies confirmed previous industry studies indicating that applying AHAs to the skin results in increased UV sensitivity. After four weeks of AHA application, volunteers' sensitivity to skin reddening produced by UV increased by 18 percent. Similarly, the volunteers' sensitivity to UV-induced cellular damage doubled, on average, with considerable differences among individuals. Topical glycolic acid enhances photodamage by ultraviolet light.

However, the studies also indicated that this increase in sensitivity is reversible and does not last long after discontinuing use of the AHA cream. One week after the treatments were halted, researchers found no significant differences in UV sensitivity among the various skin sites.

Most AHAs are physiologic, natural, and non-toxic substances. All members of the group promote normal keratinization and desquamation. Those with multiple hydroxyl groups are moisturizing antioxidants, and are especially gentle for sensitive skin.

The studies did not identify exactly how AHAs bring about the increased UV sensitivity, although the effects did not appear to involve dramatic increases in UV-induced damage to DNA in the skin.

Previous FDA studies have indicated that a cosmetic-type cream base caused an AHA to penetrate more deeply into the skin when compared to an AHA solution without the usual cosmetic ingredients. However, further studies will be needed to learn how much, if at all, those cosmetic-type ingredients influence the AHA-related effects on UV sensitivity. The toxicology of simple alpha hydroxy carboxylic acids cluster is characterised by five compounds sharing the functional group defining the cluster name

Experimental data available for members of the simple alpha-hydroxy carboxylic acids indicate a low acute, repeated-dose, reproductive and developmental toxicity. The simple alpha hydroxy carboxylic acids are eye and skin irritants but are not expected to be skin sensitisers.

Genotoxicity test data for two cluster members and a cancer bioassay for the calcium salt of propanoic acid, 2-hydroxy- yielded negative results and all other cluster members are considered to have little or no mutagenic or carcinogenic potential.

Acute oral toxicity of propanoic acid, 2-hydroxy- (2S)- (79-33-4) and propanoic acid, 2-hydroxy- (50-21-5) are low. The repeated-dose and developmental toxicity of the three tested simple alpha -hydroxy carboxylic acids is low. In EPA s High Production Volume Program, reproductive toxicity testing for propanoic acid, 2-hydroxy- (50-21-5) was deemed unnecessary because it is a normal component of human intermediary metabolism. Reproductive toxicity of acetic acid, 2-hydroxy- (79-14-1) has been tested and was found to be low. Low reproductive toxicity of the associated potassium salts is also expected to be low. Alpha-hydroxy carboxylic acids are severe eye irritants. Acetic acid, 2-hydroxy- (79-14-1), propanoic acid, 2-hydroxy- (2S)- (79-33-4) and propanoic acid, 2-hydroxy- (79-14-1) and propanoic acid, 2-hydroxy- (79-14-1), and propanoic acid, 2-hydroxy- (2S)- (79-33-4) and propanoic acid, 2-hydroxy- (79-14-1) and propanoic acid, 2-hydroxy- (79-14-1) and propanoic acid, 2-hydroxy- (50-21-5) are negative, indicating that none of the cluster members are expected to be genotoxic. A 2-year drinking water study of the carcinogenicity. An expert judgment based on mechanism-based structure-activity relationship considerations indicate little or no carcinogenic potential for any of the cluster members due to expected rapid metabolism/excretion and lack of genotoxic structural alert. This judgment is supported by the negative cancer and mutagenicity data for propanoic acid, 2-

hydroxy- (50-21-5), which is considered a reasonable analogue to the rest of the cluster.

Some products containing alpha-hydroxy acids (AHAs) have been marketed for uses such as treating acne, removing scars, and lightening discolorations. Among these are some products marketed as "skin peelers," which may contain relatively high concentrations of AHAs or other acids and are designed to remove the outer layer of the skin For glycolic acid:

Acute toxicity: Glycolic acid (70% solution) is slightly toxic via the oral route, having an LD50 in rats of 193 8 mg/kg. It is moderately toxic via the inhalation route in male rats with a 4-hour LC50 of 3.6 mg/L. Glycolic acid is a skin and eye corrosive, but it is not a skin sensitiser in animals.

However, numerous studies in humans with cosmetic products containing lower percentages of glycolic acid have shown some skin irritation potential, but no corrosivity. **Repeat dose toxicity:** Repeated exposures to glycolic acid via inhalation produced liver, spleen, thymus changes, and gastrointestinal tract alterations. Repeated administration of glycolic acid to rats by oral intubation caused decreases in body weight, body weight gain, food consumption, and food efficiency. In addition, toxicologically significant changes in haematologic measurements, clinical chemistry, and urinalysis parameters, as well as kidney lesions were observed. **Developmental and reproductive toxicity:** Maternal and developmental toxicity of crystalline, 99.6% pure, glycolic acid in the rat was seen at 300 and 600 mg/kg/day. The maternal and developmental NOEL was 150 mg kg/day, thus glycolic acid is not considered a unique developmental hazard to the conceptus.

Glycolic acid did not affect reproductive performance in rats during a one-generation reproduction study following a 90-day feeding study.

Genotoxicity: The compound was negative in the *in vitro* bacterial reverse mutation assay (Salmonella and E. coli). Glycolic acid produced a positive response in the *in* vitro mouse lymphoma assay only at excessively high concentrations under activated conditions, but was negative in the *in vivo* mouse micronucleus assay.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Diggers Calcium, Lime and Rust Remover & SULFAMIC ACID & GLYCOLIC ACID

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

Data from assays for genotoxic activity in vitro suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airways from direct exposure to inhaled acidic mists, just as mucous plays an important role in protecting the gastric epithelium from its auto-secreted hydrochloric acid. In considering whether pH itself induces genotoxic events in vivo in the respiratory system, comparison should be made with the human stomach, in which gastric juice may be at pH 1-2 under fasting or nocturnal conditions, and with the human urinary bladder, in which the pH of urine can range from <5 to > 7 and normally averages 6.2. Furthermore, exposures to low pH in vivo differ from exposures *in vitro* in that, *in vivo*, only a portion of the cell surface is subjected to the adverse conditions, so that perturbation of intracellular homeostasis may be maintained more readily than in vitro.

Legend:

SULFAMIC ACID & GLYCOLIC ACID

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

— Data either not available or does not fill the criteria for classification
— Data available to make classification

Continued...

SECTION 12 Ecological information

	Not Available	Not Available	Not Available Not Availab	e Not Ava	ailable
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	840h	Crustacea	0.15mg/l	2
sulfamic acid	EC50	72h	Algae or other aquatic plants	33.8mg/l	2
	EC50	48h	Crustacea	71.6mg/l	2
	LC50	96h	Fish	14.2mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
glycolic acid	LC50	96h	Fish	164mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	10mg/l	2
	EC50	72h	Algae or other aquatic plants	21.6mg/l	2
	EC50	48h	Crustacea	141mg/l	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
sulfamic acid	HIGH	HIGH
glycolic acid	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
sulfamic acid	LOW (LogKOW = -4.3438)
glycolic acid	LOW (LogKOW = -1.11)

Mobility in soil

Ingredient	Mobility	
sulfamic acid	LOW (KOC = 6.124)	
glycolic acid	HIGH (KOC = 1)	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- Recycle wherever possible.

Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with soda-ash or soda-lime followed by: burial in a land-fill specifically licensed to

- accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant

HAZCHEM

2X

	Land transport (ADG)	Air transport (ICAO-IATA / DGR)	Sea transport (IMDG-Code / GGVSee)
UN number: 3264 UN proper shipping name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains sulfamic acid) Transport hazard class(es): 8 Subrisk: Not Applicable	Environmental hazard: Not Applicable Special provisions: 223 274 Limited quantity: 5 L	Environmental hazard: Not Applicable ERG Code: 8L Special provisions: A3 A803 Cargo Only Packing Instructions: 856 Cargo Only Maximum Qty / Pack: 60 L	Environmental hazard: Not Applicable EMS Number: F-A, S-B Special provisions: 223 274 Limited Quantities: 5 L

Packing group: III	Passenger and Cargo Packing Instructions: 852
	Passenger and Cargo Maximum Qty / Pack: 5 L
	Passenger and Cargo Limited Quantity Packing Instructions: Y841
	Passenger and Cargo Limited Maximum Qty / Pack: 1 L

Schedule 6

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sulfamic acid	Not Available
glycolic acid	Not Available
non-hazardous ingredients	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
sulfamic acid	Not Available
glycolic acid	Not Available
non-hazardous ingredients	Not Available

SECTION 15 Regulatory information

Schedule 5

Safety, health and environmental regulations / legislation specific for the substance or mixture

sulfamic acid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -

glycolic acid is found on the following regulatory lists

 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
- Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status	
National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (sulfamic acid; glycolic acid; non-hazardous ingredients)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date: 21/07/2022 **Initial Date:** 21/07/2022

CONTACT POINT

IMMEDIATELY contact the local POISON CONTROL center for your area (24 hours): Alberta 1-800-332-1414 British Columbia 1-800-567-8911 Manitoba 1-855-776-4766 New Brunswick 911 Newfoundland and Labrador 1-866-727-1110 Northwest Territories 1-800-332-1414 Nova Scotia and Prince Edward Island 1-800-565-8161, 1-800-332-1414 or 911 Nunavut 1-800-268-9017 Ontario 1-800-268-9017 Quebec 1-800-463-5060 Saskatchewan 1-866-454-1212 Yukon Territory 867-393-8700 United States 1-800-222-1222 Contactez IMMÉDIATEMENT le centre ANTIPOISON de votre région (24 heures): Alberta 1-800-332-1414 Colombie-Britannique 1-800-567-8911 Manitoba 1-855-776-4766 Nouveau-Brunswick 911 Terre-Neuve-et-Labrador 1-866-727-1110 Territories du Nord-Ouest 1-800-332-1414 Nouvelle-Écosse et Île-du-Prince-Édouard 1-800-568-8161, 1-800-332-1414 ou 911 Nunavut 1-800-268-9017 Ontario 1-800-268-9017 Québec 1-800-463-5060 Saskatchewan 1-866-454-1212 Territoire du Yukon 867-393-8700 États-Unis: 1-800-222-1222

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

- Australian Inventory of Industrial Chemicals (AIIC)

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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