



SAFETY DATA SHEET

SECTION 1 IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product Identifier	HEXANE EXCISE FREE
Other Names	Hydrocarbon solvent
Manufacturer's Product Code	16620
Recommended Use	Industrial solvent

Details of Supplier/Manufacturer

Company:	Recochem Inc. ABN: 69 010 485 999
Address:	1809 Lytton Road, Lytton, Queensland 4178
Phone:	(07) 3308 5200 Fax: (07) 3308 5201
Website:	www.recochem.com.au



Emergency Telephone Numbers

Business Hours:	(07) 3308 5200
After Hours:	1300 131 001
Poisons Information:	Australia: 13 11 26 New Zealand: 0800 764 766



SECTION 2 HAZARDS IDENTIFICATION

Hazardous chemical	<i>according to classification by Safe Work Australia</i>
Dangerous goods	<i>according to the Australian Code for the Transport of Dangerous Goods by Road and Rail</i>

Signal Word	DANGER
--------------------	---------------

GHS Classification	Pictogram	Hazard statement
Flammable Liquids, Category 2	 FLAME	H225 Highly flammable liquid and vapour
Aspiration Hazard, Category 1	 HEALTH HAZARD	H304 May be fatal if swallowed and enters airways
Reproductive Toxicity, Category 2		H361f Suspected of damaging fertility
Specific Target Organ Toxicity (Repeated exposure), Category 2		H373 May cause damage to organs through prolonged or repeated exposure

Product: HEXANE EXCISE FREE

Skin Corrosion/Irritation, Category 2		H315 Causes skin irritation
Specific Target Organ Toxicity (Single exposure), Category 3	EXCLAMATION MARK	H336 May cause drowsiness or dizziness
Chronic Aquatic Toxicity, Category 2		H411 Toxic to aquatic life with long lasting effects
	ENVIRONMENT	

Precautionary statements:

<i>GENERAL</i>	
P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use
<i>PREVENTATIVE</i>	
P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking
P233	Keep container tightly closed
P240	Ground and bond container and receiving equipment
P241	Use explosion-proof electrical/ventilation/lighting equipment
P242	Use non-sparking tools
P243	Take action to prevent static discharge
P260	Do not breathe mist/vapours/spray
P264	Wash thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P273	Avoid release to the environment
P280	Wear protective gloves/eye protection/face protection
<i>RESPONSE</i>	
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
P302 + P352	IF ON SKIN: Wash with plenty of soap and water
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P308 + P313	IF exposed or concerned: Get medical advice/attention
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P331	Do NOT induce vomiting
P332 + P313	If skin irritation occurs: Get medical advice/attention
P362 + P364	Take off contaminated clothing and wash it before reuse
P370 + P378	In case of fire: Use foam/water spray/fog for extinction
P391	Collect spillage
<i>STORAGE</i>	
P403 + P233	Store in a well-ventilated place. Keep container tightly closed
P403 + P235	Store in a well-ventilated place. Keep cool
P405	Store locked up

Product: HEXANE EXCISE FREE

<i>DISPOSAL</i>	
P501	Dispose of contents/container in accordance with local regulations

SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS**Ingredients Names and Proportions**

Chemical Entity	CAS Number	Proportion (%)
Naphtha (petroleum), hydrotreated light	64742-49-0	100
With component:		
n-Hexane	110-54-3	<= 70
Note – product contains < 0.1% benzene		

SECTION 4 FIRST AID MEASURES**Description of necessary first aid measures**

Inhalation:	Remove victim from exposure if safe to do so. If rapid recovery does not occur, transport to nearest medical facility for additional treatment. Remove contaminated clothing.
Skin Contact:	If skin contact occurs, remove contaminated clothing and wash skin thoroughly with water and follow by washing with soap if available.
Eye Contact:	If in eyes, hold eyes open, flood with water for at least 15 minutes. If symptoms persist transport to nearest medical facility for additional treatment.
Ingestion:	If swallowed, do NOT induce vomiting. Transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Symptoms caused by exposure

Inhalation:	Breathing of high vapour concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.
Skin:	May include itching, redness and swelling.
Eye:	May include burning sensation and redness.
Ingestion:	May include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath and/or fever.

Medical attention and special treatment

Treat symptomatically.

SECTION 5 FIRE FIGHTING MEASURES**Suitable extinguishing equipment**

Foam, water spray or fog, dry chemical powder or carbon dioxide. Do not use water in a jet.

Specific hazards arising from the chemical

Carbon monoxide may be evolved if incomplete combustion occurs. Will float and can be reignited on surface water. Vapour is heavier than air, can spread along ground and distant ignition is possible.

Special protective equipment and precautions for fire fighters

Wear full protective clothing and self-contained breathing apparatus. Hazchem code 3YE.

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Avoid contact with spilled or released material. Shut off leaks, if possible without personal risks. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Remove all sources of ignition in the surrounding area. Take precautionary measure against static discharge. Ensure electrical continuity by bonding and earthing all equipment.

Product: HEXANE EXCISE FREE

Environmental precautions

Use appropriate containment to avoid environmental contamination. Prevent from spreading and entering waterway using sand, earth or other appropriate barriers.

Methods and materials for containment and cleaning up

For small spills (< 1 drum), transfer by mechanical means to a labelled, sealable container for product recovery or safe disposal. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

For larger spills (> 1 drum), transfer by means such as a vacuum truck to a salvage tank for recovery or disposal. Do not flush residues with water. Retain as contaminated waste. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Highly flammable product. Avoid breathing vapours. Handle and open containers with care in a well-ventilated area. Ensure that the workplace is ventilated such that the Occupational Exposure limit is not exceeded. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in contaminated areas. Electrostatic charges may be generated during transfer. Electrostatic discharge may cause fire. Ensure electrical continuity by earthing all equipment.

Conditions for safe storage, including any incompatibilities

Store in a well-ventilated area, away from sunlight, ignition sources and other sources of heat. Do not store near strong oxidants.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure control measures

From National Occupational Health & Safety Commission (NOHSC) Worksafe Australia -
n-Hexane: 72mg/m³ (20ppm) TWA (8hr) (Technical Hexane: 300mg/m³ TWA (8hr))
Hydrocarbon: 450mg/m³ TWA (8hr)

Biological monitoring

No biological limit allocated.

Engineering controls

Ensure that adequate ventilation is provided. Maintain air concentrations below recommended exposure standards. Avoid generating and inhaling mists and vapours. Keep containers closed when not in use.

Individual protection measures

Eye and face protection:	Wear safety goggles.
Skin protection:	Use solvent resistant gloves, nitrile for longer term protection or PVC and neoprene for incidental splashes.
Respiratory protection:	If work practices do not maintain airborne level below the exposure standard, use appropriate respiratory protection equipment. When using respirators, select an appropriate combination of mask and filter. Select a filter for organic gases and vapours (boiling point > 65°C). Respirators should comply with AS1716 or an equivalent approved by a state/territory authority.
Thermal hazards:	Not applicable.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Colourless liquid
Odour:	Paraffinic sweet
Odour threshold (ppm):	Data not available

Product: HEXANE EXCISE FREE

pH:	Data not available
Melting point/freezing point (°C):	Typical -95
Initial boiling point and boiling range (°C):	63 - 79
Flash point (°C):	-27 (Abel)
Evaporation rate (Butyl acetate = 1):	Data not available
Flammability:	Highly flammable
Upper/lower flammability or explosive limits (%):	1.1 - 7.4
Vapour pressure (kPa):	Typical 19.0
Vapour density (air = 1):	2.8
Density (g/ml @ 15°C):	Typical 0.670 - 0.675
Solubility (mg/l):	9.5
Partition coefficient: n-octanol/water:	Data not available
Auto-ignition temperature (°C):	375 (ASTM E-659)
Decomposition temperature (°C):	Data not available
Kinematic viscosity (mm ² /s @ 20°C):	Data not available

SECTION 10 STABILITY AND REACTIVITY**Reactivity**

Stable under normal conditions of use.

Chemical stability

Stable under normal conditions of use.

Possibility of hazardous reactions

Stable under normal conditions of use.

Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials

Strong oxidising agents.

Hazardous decomposition products

Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids, gases, including carbon monoxide, carbon dioxide and other organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity:	Expected to be of low toxicity - LD50 Oral (rat) > 2000mg/kg
Skin corrosion/irritation:	Irritating to skin. Prolonged contact may cause defatting of skin which can lead to dermatitis.
Serious eye damage/irritation:	Expected to be non-irritating to eyes.
Respiratory or skin sensitisation:	Not expected to be a sensitiser.

Product: HEXANE EXCISE FREE

Germ cell mutagenicity:	Not expected to be mutagenic.
Carcinogenicity:	Not expected to be carcinogenic.
Reproductive toxicity:	Causes foetal toxicity in animals at doses which are maternally toxic. Affects reproductive system in animals at doses which produces other toxic effects (n-Hexane).
Specific Target Organ Toxicity (STOT) – single exposure:	High concentrations may cause central nervous system depression.
Specific Target Organ Toxicity (STOT) – repeated exposure:	Central nervous system: repeated exposure affects the nervous system.
Aspiration hazard:	Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

SECTION 12 ECOLOGICAL INFORMATION**Ecotoxicity**

Acute toxicity:

Fish –	Expected to be toxic: $1 < LC/EC/IC50 \leq 10\text{mg/l}$
Aquatic invertebrate –	Expected to be toxic: $1 < LC/EC/IC50 \leq 10\text{mg/l}$
Algae –	Expected to be toxic: $1 < LC/EC/IC50 \leq 10\text{mg/l}$
Microorganisms –	Expected to be toxic: $1 < LC/EC/IC50 \leq 10\text{mg/l}$

Chronic toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Persistence and degradability

Readily biodegradable. Oxidises by photo-chemical reactions in air.

Bioaccumulative potential

Has the potential to bioaccumulate.

Mobility in soil

Floats on water. Absorbs on soil.

Other adverse effects

Data not available.

SECTION 13 DISPOSAL CONSIDERATIONS

Ensure waste disposal conforms to local waste disposal regulations.

SECTION 14 TRANSPORT INFORMATION

UN number:	1208
Proper shipping name:	HEXANES
Australian Dangerous Goods class:	3

Product: HEXANE EXCISE FREE

Australian Dangerous Goods packing group:	II
Hazchem code:	3YE

SECTION 15 REGULATORY INFORMATION

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP), Poisons Schedule:	5
Australian Inventory of Chemical Substances (AICS):	Listed
Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76):	14

SECTION 16 OTHER INFORMATION

Date of preparation:	01/02/2022
Revision number:	6
Changes in this revision:	Reviewed due to expiration

This SDS summarises product safety information at the date of issue, to the best of our knowledge, as a general guide. Recochem cannot anticipate or control the conditions under which the product is used, so prior to usage each user must assess and control the risks associated with their use of the product. Users should also consult the relevant legislation governing the use and storage of this product. We make no warranties, express or implied, and assume no liability in connection with any use of information contained within this document. If clarification or further information is needed, the user should contact Recochem on (07) 3308 5200.
